WHAT IS CLAIMED IS:

	1. A residual	stress	measuring	system	for	measuring	residual	stress	in a	an	optical
fiber, co	mprising:										

- a light source for generating light; a lens system for converting the generated light into a plane wave;
 - a polarimeter for transforming the converted light to an input polarized light;
 - a rotational measuring section for rotating the optical fiber to enable the polarized light to transmit through the optical fiber in various directions; and,
- a detector for detecting the residual stress having an asymmetrical circular stress distribution based on a phase shift of the light transmitted through the optical fiber.
 - 2. The system according to claim 1, further comprising at least one mirror for changing a path of the light generated from the light source.

15

- 3. The system according to claim 1, wherein the rotational measuring section comprises:
- an optical fiber holding section including a slide glass and a cover glass for interposing the optical fiber therebetween;
- a first jig for holding one end of the optical fiber; and, a motor for rotating the first jig holding the optical fiber.

- 4. The system according to claim 3, wherein the optical fiber holding section further comprises:
 - a second jig for holding the other end of the optical fiber; and,
- a driving section for transmitting a rotating force from the motor to the first and second jigs uniformly for rotation of the optical fiber.
 - 5. The system according to claim 3, wherein an oil having a substantially similar refractive index of the optical fiber is applied between the slide glass and the cover glass.
- 6. The system according to claim 1, wherein the optical fiber holding section comprises:
 - a jig for holding one upper end of the optical fiber so as to rotate the optical fiber in a vertical orientation; and,
- a cell, filled with an oil having a substantially similar reflective index of the fiber, for causing the optical fiber to be positioned therein in a vertical orientation.
 - 7. The system according to claim 6, wherein the oil has a enough viscosity to rotate the optical fiber without any stress applied to the optical fiber.